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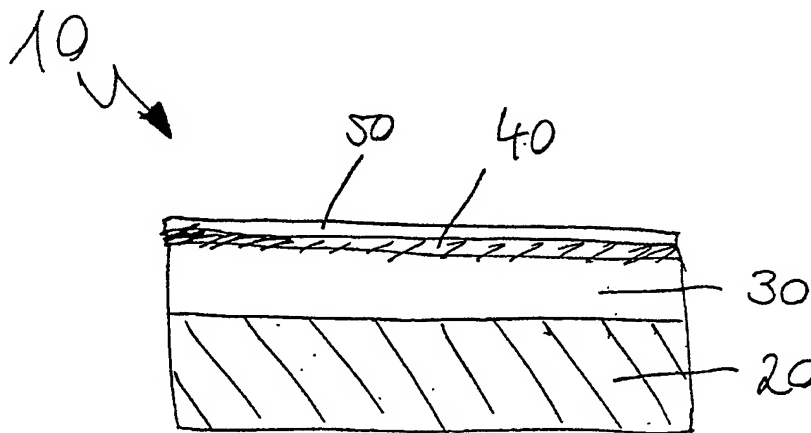
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(54) Title: SOLDERING WORK PIECE, SOLDERING METHOD AND HEAT EXCHANGER

(54) Bezeichnung: LÖTWERKSTÜCK, LÖTVERFAHREN UND WÄRMETAUSCHER



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(57) Abstract: The invention relates to a soldering work piece made of aluminium and/or aluminium compounds, to a soldering method, in addition to a heat exchanger soldered in said manner. One surface of the soldering work piece is provided with an artificially applied oxide layer.

(57) Zusammenfassung: Die Erfindung bezieht sich auf ein Lötwerkstück aus Aluminium und/oder Aluminiumverbindungen, auf ein Lötverfahren sowie auf einen derartig gelöteten Wärmetauscher. Eine Oberfläche des Lötwerkstücks ist dabei mit einer künstlich aufgetragenen Oxidschicht versehen.

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